

## **INSULATING GLASS LABELING PROCEDURE**

All insulating glass is labeled with a removable label that lists the customer name, customer supplied information, like purchase order numbers, elevation numbers, glass components (listed as “outboard” or “inboard”), coating orientation instructions (ie. #1,#2, etc) and other information concerning the unit.

This label may be placed on the outside surface (#1) or inside surface (#4) of the unit.

Additionally, all insulating glass except for units with exclusively clear glass components will be labeled with a removable “GLAZE THIS SIDE IN” label. This label is applied to the inside glass surface ( #4 surface).

Insulating Glass Surfaces are numbered starting with the exterior glass surface as follows:

#1 Surface – Outside Surface

#2 Surface – Airspace Side of Outboard Lite

#3 Surface – Airspace Side of Inboard Lite

#4 Surface – Inside Surface

The Outboard Lite is intended to be oriented toward the outside. The Inboard Lite is intended to be oriented toward the inside.

